

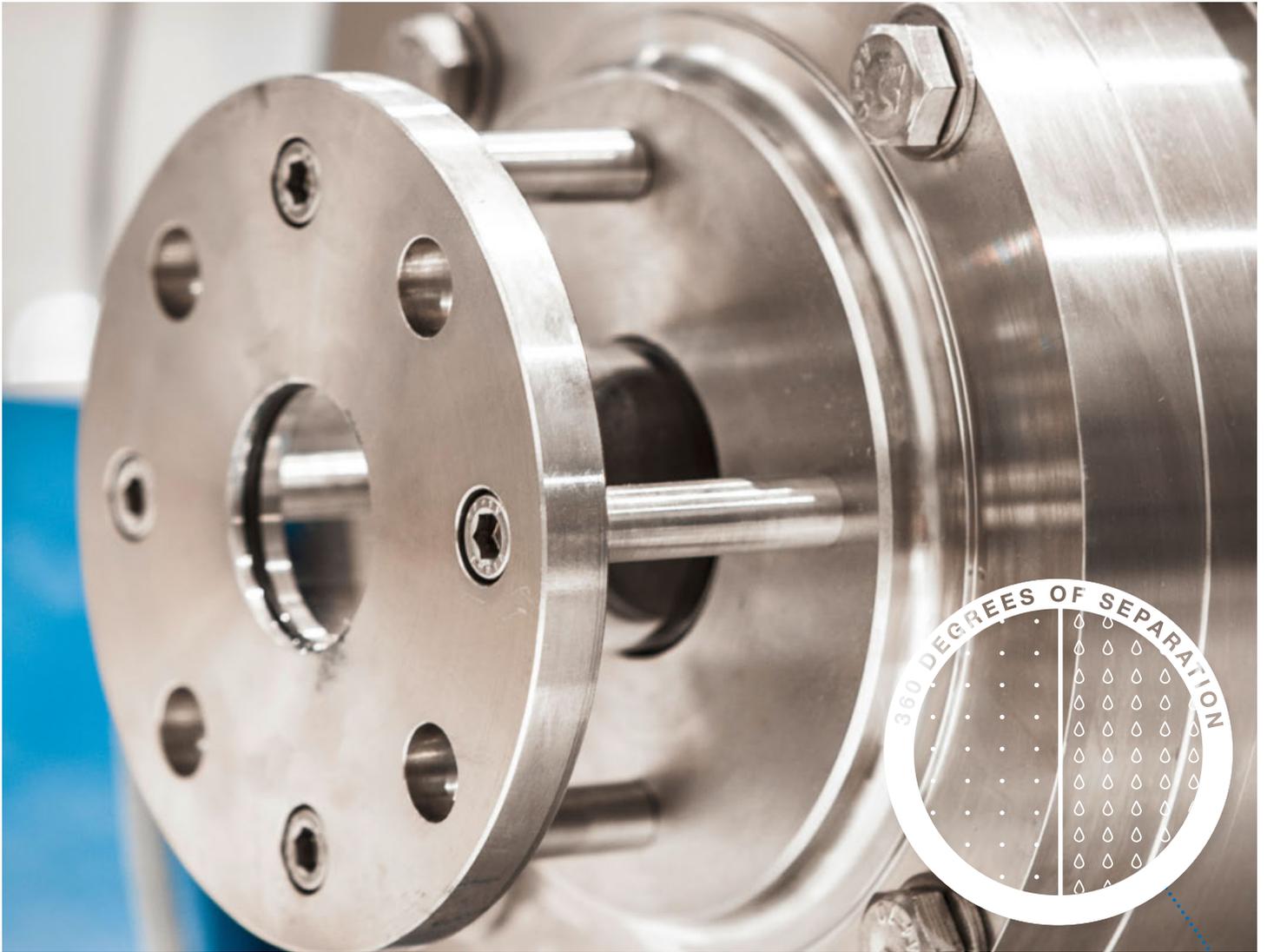
## Clear and simple

Boosting efficiency  
in organic sludge dewatering

### SUCCESS STORY:

INDUSTRIAL WASTE-  
WATER TREATMENT  
AT ARLA FOODS,  
DENMARK





▲ D-series decanter centrifuge feeding pipe

## The challenge: Capture more, dispose of less

In 2009, Arla Foods in Videbaek, Denmark, realized that their current methods of sludge dewatering were unsustainable. A sound financial and strategic decision was made by Arla Foods to invest in a better dewatering solution to handle the large volume of wastewater coming from the company's milk and cheese production. Arla Foods, partnered with Kruger AS, began on-site trials using diverse equipment to

compare technologies, the ultimate goal being to increase the level of performance and decrease operating costs.

Customer requirements? To find an optimal solution that would:

- Reduce sludge waste volume and disposal costs
- Ensure highest capture rates
- Enable fully automated operations

In extensive trials, the best technology was identified and utilized to develop a custom solution that yields a more effective, advanced process. Thanks to our expertise across a broad spectrum of products and technology, ANDRITZ SEPARATION delivered a solution exceeding all expectations, including reducing waste, increasing capture rates, and facilitating fully automated operation.

## Our solution: A one-step approach to thickening and dewatering

Using an on-site centrifuge trailer, we were able to demonstrate successfully how one D5L centrifuge could achieve the best performance, as well as the highest flexibility and reliability. The centrifuge has simplified the dewatering system by removing the drum thickener, but was also key to increasing its reliability, reducing polymer

consumption, and limiting maintenance costs. Other key capabilities shown during trials included an increase in cake dryness (6% drier sludge cake compared to other conventional dewatering technologies), better capture rate (<3-500 mg SS/l in concentrate), and a significant decrease in industrial water consumption (low volume of

washing water). Having boosted performance, the next step was to reduce costs by finding the right polymer that would be effective in minimal amounts, and to apply the proper automation technologies to enable continuous operation with no assistance from WWT personnel.

## Results: Best performance, lower operating costs, and total automation

With the first machine for nearly two years, it has allowed Arla to run a fully automated dewatering operation with lower annual waste disposal and maintenance costs at much higher capacities. Thanks to new additives and a more efficient one-step dewatering process, polymer consumption is

now significantly reduced. The end result is a comprehensive, customized solution so successful that Arla has since ordered a second ANDRITZ SEPARATION centrifuge for the same site. The final installation in 2014 of the second D5 decanter centrifuge confirmed this choice of technology. The

centrifuge design itself – which removes the need for additional washing water and personnel while achieving an exceptionally high capture rate from sludge with a very high organic content – has also proven essential to making these and other cost savings possible.

**6%**

DRIER SLUDGE  
CAKE

**95%**

OF  
CAPTURE RATE

**100%**

OPERATOR-FREE  
PROCESS

*“ANDRITZ SEPARATION not only had the best technology for the job – they were able to demonstrate and optimize it on-site according to our specific needs. Their expertise was vital to getting it just right.”*

**ALAN RASMUSSEN**  
TEAM LEADER MAINTENANCE FACILITY  
ARLA FOODS, DENMARK



# Key equipment



▲ ANDRITZ SEPARATION D5L decenter centrifuge installed at Arla Foods

## Benefits of the D5 series decenter centrifuge

- 6% drier cake (higher than conventional technologies)
- Highest capture rate for this type of sludge
- Stable operation with low maintenance costs
- Simplified process (one step instead of two)
- No pre-thickening
- 100% operator-free process
- Fully automated operation

### AFRICA

**ANDRITZ Delkor (Pty) Ltd.**  
Kyalami, South Africa  
Phone: +27 (11) 012 7300  
separation.za@andritz.com

### AUSTRALIA

**ANDRITZ Pty. Ltd**  
Carrum Downs, Australia  
Phone: +61 (3) 8773 4888  
separation.au@andritz.com

### EUROPE

**ANDRITZ S.A.S.**  
Vélizy-Villacoublay, France  
Phone: +33 (1) 39 26 05 50  
separation.fr@andritz.com

### SOUTH AMERICA

**ANDRITZ SEPARATION Ltda.**  
Pomerode, Brazil  
Phone: +55 (47) 3387 9100  
separation.bra@andritz.com

### ASIA

**ANDRITZ Singapore Pte. Ltd**  
Singapore  
Phone: +65 (6512) 1800  
separation.sg@andritz.com

### CHINA

**ANDRITZ (China) Ltd.**  
Foshan, China  
Phone: +86 (757) 8258 6802  
separation.cn@andritz.com

### NORTH AMERICA

**ANDRITZ SEPARATION Inc.**  
Arlington, U.S.A.  
Phone: +1 (817) 465 5611  
separation.us@andritz.com

[www.andritz.com](http://www.andritz.com)